



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3602-1

Job Sheet 187509



Part No: D3602-1

Job Qty: 23 ea

Part Name: Angle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/6/18

Job Tracking No:

Due Date: 12/14/18

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-02-27 JLM IPP Rev:B 08-12-11 as per ECN08-577 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	23 pcs	12/14/18	12/14/18	0.00	0.00	Purchasing	PO041432	JAN 29 2019
110	Packaging	23 pcs	12/14/18	12/14/18	0.00	0.00	Packaging2		JAN 29 2019
115	QC	23 pcs	12/14/18	12/14/18	0.00	0.00	QC6	DAS 38	38
140	QC	23 pcs	12/14/18	12/14/18	0.00	0.00	QC5	N/A 38	38
150	Packaging	23 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1	ST201 9-88	JAN 29 2019
160	QC21-SA	23 Ea	12/14/18	12/14/18	0.00	0.00	QC21	DAS 21 9-88	JAN 29 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3602-1P	Angle	23 pcs (1 ea)	100-Purchasing	S148986

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3602-1P	23	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/18 8:18 AM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S148987



Part: D3602-1

Job No: 187509

Serial No/Batch: S148987

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/29/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041432**

Supplier: GF1001-VC
ABB Installation Products Ltd.
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO041432
PO Date: 10/24/18
Due Date: 1/31/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

**revised*

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185197	D3628-3P			Cupped Washer : Various STC's As Per Dwg D3628 Rev. C	Firmed	-	1/31/19	250 pcs	0 pcs	250 pcs	\$2.67/pcs	\$667.50
									250 X JAN 28 2019				
2	185198	D3602-1P			Angle : Various STC's As Per Dwg D3602 Rev. B	Firmed	-	1/31/19	2 pcs	0 pcs	2 pcs	\$70.00/pcs	\$140.00
									2 X DEC 06 2018				
3	185200	D3628-1P			Cupped Washer : Various STC's As Per Dwg D3628 Rev. C	Firmed	-	1/31/19	250 pcs	0 pcs	250 pcs	\$2.72/pcs	\$680.00
4	185201	D3484-041P			Tail Light Fairing : Various STC's As Per Dwg D3484 Rev.F	Firmed	-	1/31/19	10 pcs	0 pcs	10 pcs	\$356.00/pcs	\$3,560.00
									10 X JAN 28 2019				
5	185202	D3484-042P			Tail Light Fairing : Various STC's As Per Dwg D3484 Rev. F	Firmed	-	1/31/19	10 pcs	0 pcs	10 pcs	\$356.00/pcs	\$3,560.00
6	185203	D4735-1P			Scuff Plate : Various STC's	Firmed	-	1/31/19	10 pcs	0 pcs	10 pcs	\$126.00/pcs	\$1,260.00
7	187509	D3602-1P			Angle : Various STC's As Per Dwg D3602 Rev. B	Firmed	-	1/31/19	23 pcs	0 pcs	23 pcs	\$70.00/pcs	\$1,610.00
									23 X JAN 29 2019				
Grand Total:												\$11,477.50	

DAS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO041432

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/6/18 8:19 AM dart.tsimiklis.chrisoula



by ABB

ABB PRODUITS D'INSTALLATION LTÉE
ABB INSTALLATION PRODUCTS LTD.
180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849

REGISTERED
TO
AS9100D
ISO 9001:2015
ISO 14001:2015
OHSAS
18001:2007

BON DE LIVRAISON /SHIPPING MEMO

DATE DE LIVRAISON/SHIPPING DATE			N° DE BON DE LIVRAISON SHIPPING MEMO NO.	PAGE
JR - DY	MO. - MO.	AN. - YR		
25	01	19	0635050	1/1



VENDU À /SOLD TO

EXPÉDIÉ À /SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT CUSTOMER CODE	N° DE CONTRAT JOB NO.	VOTRE N° DE COMMANDE YOUR PURCHASE ORDER NO.	EXPÉDIÉ PAR SHIP VIA
DART GFI-0299	0358012	PO041432	

QUANTITÉ QUANTITY	N° DE PIÈCE PART NO.	DESCRIPTION
23	D3602-1P	ANGLE ITEM 2 C OF C REQ'D

MFG. JOB# 0358012-001 QTY 23 pcs
DUE DATE: 31 January 2019

~~DA~~



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EXPÉDITEUR
SHIPPER

REÇU PAR /RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION.
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	13	OUR JOB NO	0358012-001	SHIPPING MEMO	0635050	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
2	23 PCS	PO041432	D3602-1P	B	ANGLE	B
MATERIAL		SUPPLIED BY		MAT. REL. NO.		
.040 THK AMS 5513 304 ANN		TW METALS/ ATI FLAT ROLLED PRODUCTS		H/N 853390		

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	N/A
2	REF. GFI MANUFACTURING JOB NUMBER 0358012-001 (23 PCS)	GFI	N/A
3			
4			
5			
6			
7			
8			
9			

DAC
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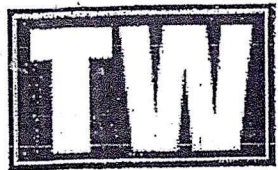
WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **25 JANUARY 2019**

G.F.I. Q.C. REP.

Salvatore Horro





TW METALS

O'Neal High-Performance
Metals Group

CERTIFICATIONS

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

TW Metals certifies that the supplies furnished under this contract contain no metallic mercury or mercury compounds, and have not come in contact with mercury or alpha bearing instruments while in the possession of TW Metals Inc.

Customer Name: GFI, Inc

Purchase Order No.: 0090619

Item number: 0001

Shipper/Invoice No.: 12108986

Material: 304

Manufacturing Mill: ATI

Specification: Ams 5573

Heat / Lot No. 853390

Size: .040

Quantity: 1pc

Signature: Janice Clark

Date: 1/23/18

DAS
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9-89



United Performance Metals

Customer Name: TW Metals - NY
Customer PO: D12018302
UPM Sales Order: 660324
Date: 23/01/2018
Description/Form: STAINLESS 304L - SHEET
Heat Number: 853390 Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N:
Packing List Number: 54100-1
Quantity: 66 lb. 1 pc.

Paul Isaacs
Paul Isaacs
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL6162-8417

CUST. ORD. NO. & DATE	CUST. CODE	FINISHING LOCATION	SHIPPER NO	PRODUCT CODE	BILL ORDER NUMBER	DATE SHIPPED
IN-28463-P05 FORMS DISTRIBUTION	11/03/17 110977	VANDERGRIFT, PA	550582	13020102060000	30-117-080	12/01/17
MG BILL	REPEAT ORDER	DO PR. RATE CRY	GOVT CONTRACT	MATL	SHIPPING LOCATION	INVOICE
L84074	82037-4 26			1124 VANDERGRIFT	PA	653652
SOLD TO	PRIME SEC.			SHIP TO		
UNITED PERFORMANCE METALS INC	DSO DSO			UNITED PERFORMANCE METALS		
3475 SYMMES ROAD	10			3475 SYMMES ROAD		
HAMILTON OH 45015				HAMILTON OH 45015		

GRADE AND SPECIFICATIONS
CARRIER - UNIVERSAL AM-CAN, LTD.
ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302) (AMS 5511H R2013) (AMS 513J) (AMS 5516P) (ASTM-A-666-15) (UNS S30403) (UNS S30200) (UNS S30400) (S-400 DTD 06/03/2016) (ASTM-A-240-16A) (S-1000 DATED 05/23/2017) (ASME-SA-240 ED 2015) (03/10/14 EXCEPT UPM 304L/304/302) (UPM-QRS-001 ISS 1 REV B) (03/06/15 EXC TO UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 0028-7:2007-1.4307-2B)

ITEM	PCS	DIMENSIONS W/G/L	HEAT #	COIL #	TEST #	GROSS TARE NET	THEO	TAG #/ CD	SKID #
01A	1	48./ .0401/3370.	853390	AAC08541-A	8852877	22705 50 22655		535247	
	1	48./ .0401/3370.	853390	AAC08541-B	8852877	22335 50 22285		535242	
C CUST IDENTITY 304L040X48						45040 100 44940			
2 SKIDS									

DIST: EMAIL INV AND S/N TO ATIFLATROLLEDPRODUCTS@UPMET.COM

TYPE HEAT/TEST (WT %)	--C--	--MN--	--P--	--S--	--SI--	--CR--	--NI--	--MO--	--CU--	--N--
HEAT 853390	.018	1.67	.037	.0002	.36	18.21	8.10	.44	.45	.07
TEST LOCATION	BN	BN	BN	BN	BN	BN	BN	BN	BN	BN

MELT METHOD: EF + AOD

UPHOC
Revised/Approved
Specs A11

By *12/01/17*
Page 5

ITEM TEST NO	YIELD TENSILE % ELONG			HARDNESS (MEASURED)	CORROSION ASTM GRAIN		
	PSI *	PSI	IN 2" % R/A		BEND	ISO 3651-2SIZE	
001A 8852877			NR	79.HRBW (66.HR30TW)	T PASS	PASS	9.
	T 45500.	93700.	54. #	82.HRBW (68.HR30TW)			
TEST LOCATION	TC	TC	TC	TC	TC	TC	TC

* Y.S. BY 0.2% OFFSET METHOD

PAGE 01 - CONTINUED ON PAGE 02

12/01/17 13:08:23

CONSIGNEE: Please Note: This consignment was turned over to carrier in first class condition, being carefully loaded, it is the carrier's responsibility for loss or damage in shipment caused for your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on arrival before signing.

WARNINGS
Safety Data Sheets for this product are available on our website, www.atimetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement.

D. J. Betancourt
Vice President
Sr. Manager Quality, Corporate Quality Assurance



United Performance Metals

Customer Name: TW Metals - NY
Customer PO: D12018302
UPM Sales Order: 660324
Date: 23/01/2018
Description/Form: STAINLESS 304L - SHEET
Heat Number: 853390 Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N:
Packing List Number: 54100-1
Quantity: 66 lb. 1 pc.

Paul Isaacs
Paul Isaacs
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL6168-8417

EST. ORD NO & DATE	CUST. CODE	FINISHING LOCATION	SHIPPER NO	PRODUCT CODE	VAL ORDER NUMBER	DATE SHIPPED
N-28463-P05	11/03/17 110977	VANDERGRIFT, PA	550582	13020102060000	30-117-080	12/01/17
FORMS DISTRIBUTION	MG BILL	REPEAT ORDER	GOVT CONTRACT	DATE	SHIPPING LOCATION	INVOICE
3 SEP 10-1	L84074	82037-4	26	1124 VANDERGRIFT	PA	653652
SOLD TO		PRIME SEC.	SHIP TO			
UNITED PERFORMANCE METALS INC		DSO DSO	UNITED PERFORMANCE METALS			
3475 SYMMES ROAD		10	3475 SYMMES ROAD			
HAMILTON OH 45015			HAMILTON OH 45015			

GRADE CARRIER - UNIVERSAL AM-CAN, LTD.
ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

ITEM TEST NO	CORROSION MELT	T-YIELD
01A 8852877	A 262 PR E SOURCE	1%
	PASS 1.	53800.
EST LOCATION	TC	TC
	# ELONG AT FRACTURE	

NR = DATA NOT REQUIRED
ETALLOGRAPHIC MAGNIFICATION: 100X ETCHANT USED: OXALIC ACID

RADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

ATERIAL IS OF USA MELT AND MANUFACTURE.

STM A262 PRACTICE E BEND ANGLE IS 180 DEGREES.

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES. T1: HEATING OF A FLAT NON-WELDED TEST PIECE AT 700C +/- 10C (1292F +/- 18F) FOR 30 MINUTES FOLLOWED BY WATER COOLING..

ATI-FRP DEFINES THE GRAIN ORIENTATION NOMENCLATURE AS LONGITUDINAL (L) IS THE LENGTH, LONG TRANSVERSE (LT) IS THE WIDTH, AND SHORT TRANSVERSE (ST) IS THE THICKNESS OR GAUGE.

12/01/17 13:08:23

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CONSIGNEE: Please Note: This consignment is being used to carry on first class condition being correctly loaded, at which time our responsibility for loss or damage is shipment ceased. For your protection please examine signed as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent immediately before signing.

WARNINGS: Safety Data Sheets for this product are available on our website, www.ATIProducts.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

This is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement.

Markon Delarain
Sr. Manager Quality, Corporate Quality Assurance



United Performance Metals

Paul Isaacs
Paul Isaacs
Quality Associate

Customer Name: TW Metals - NY
Customer PO: D12018302
UPM Sales Order: 660324
Date: 23/01/2018
Description/Form: STAINLESS 304L - SHEET
Heat Number: 853390 Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N:
Packing List Number: 54100-1
Quantity: 66 lb. 1 pc.

NOTICE OF SHIPMENT/
PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL 5168-5417

CUST. ORD. NO & DATE	CUST. CODE	PACKING LOCATION	SHEET NO	PRODUCT CODE	MLL ORDER NUMBER	DATE SHIPPED
IN-28463-PO5 PLANS DISTRIBUTION AD 3 3 1 1	11/03/17 110977	VANDERGRIFF, PA	550582	13020102060000	30-117-080	12/01/17
MG BILL L84074	REPEAT ORDER 82037-4	DO RATE 26	GOVT CONTRACT	MATL 1124 VANDERGRIFF	SHIPPING LOCATION PA	INVOICE 653652
SOLD TO UNITED PERFORMANCE METALS INC 3475 SYMMES ROAD HAMILTON OH 45015	PRIME SEC. DSO DSO 10	SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				

GRADE CARRIER - UNIVERSAL AM-CAN, LTD.
ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

ATI FLAT ROLLED PRODUCTS HAS COMPLIED WITH ALL PRODUCER REQUIREMENTS OF AS6279.

MATERIAL WAS SOLUTION ANNEALED AT 1900F (1038C) MINIMUM FOR A TIME COMMENSURATE WITH THICKNESS AND RAPIDLY COOLED WITH AIR AND WATER.

ATI FLAT ROLLED PRODUCTS DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS.

NO WELDS/WELD REPAIRS PERFORMED.

THE HARDNESS CONVERSION WAS PERFORMED USING EQUATIONS GIVEN IN ASTM E140 DEVELOPED FROM DATA IN TABLES 1, 3, 5, AND 6. THE PARTICULAR EQUATION USED WAS BASED ON MATERIAL TYPE AND MEASURED HARDNESS SCALE. PER ASTM E140; THE CONVERSION VALUES ARE ONLY APPROXIMATE AND MAY BE INACCURATE FOR SPECIFIC APPLICATION.

EN 10204:2005 - ATI FLAT ROLLED PRODUCTS IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 2014/68/EU.

WESTMORELAND MECHANICAL TESTING & RESEARCH, YOUNGSTOWN, PA (T7869) IS A GEAE S400 AND ISO/IEC 17025 APPROVED FACILITY.

THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 26 DATED 06/14/2017.

ATI FLAT ROLLED PRODUCTS WORKS TO THE ROLLS ROYCE SABRE QUALITY MANAGEMENT SYSTEM REQUIREMENTS.

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12/01/17 13:08:23

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N. J. Deturain
Norman Deturain -
Sr. Manager Quality, Corporate Quality Assurance



United Performance Metals

Customer Name: TW Metals - NY
Customer PO: D12018302
UPM Sales Order: 660324
Date: 23/01/2018
Description/Form: STAINLESS 304L - SHEET
Heat Number: 853390 Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N:
Packing List Number: 54100-1
Quantity: 66 lb. 1 pc.

Paul Isaacs
Paul Isaacs
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL 6168-8457

CUST ORD. NO & DATE	CUST CODE	SHIP TO LOCATION	SHIPPER NO	PRODUCT CODE	UNL ORDER NUMBER	DATE SHIPPED
IN-28463-P05 11/03/17	110977	VANDERGRIFF, PA	550582	13020102060000	130-117-080	12/01/17
FORMS DISTRIBUTION MG BILL	REPEAT ORDER	DO RATE	GOVT CONTRACT	SHIP TO	SHIP TO	SHIP TO
3 3 1 1	82037-4	26	1124	VANDERGRIFF	PA	653652
SOLD TO		PRIME SEC.	SHIP TO			
UNITED PERFORMANCE METALS INC		DSO DSO	UNITED PERFORMANCE METALS			
3475 SYMMES ROAD		10	3475 SYMMES ROAD			
HAMILTON OH 45015			HAMILTON OH 45015			

GRADE CARRIER - UNIVERSAL AM-CAN, LTD.
ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 2014/68/EU, ANNEX I, 4.3 BY TUV SUD,
INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036).

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES
FOR TESTING LOCATIONS TC, BN, & LO:
C, S BY COMBUSTION/INFRARED
C, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
N, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
BY OES
L AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
B, BI, AG BY GFAA

MATERIAL TESTED AT ATI FLAT ROLLED PRODUCTS GEAE S400 APPROVED FACILITIES (T1225 & T9317):
MATRONA HEIGHTS, PA; BRACKENRIDGE, PA AND NEW BEDFORD, MA.

ATI FLAT ROLLED PRODUCTS HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100,
D 2000-MERKBLATT NO, EU PRESSURE EQUIPMENT DIRECTIVE 2014/68/EU, NADCAP, ISO/EIC 17025,
GEAE S400 (T1225 & T9317), GEAE S-1000. REFER TO WWW.ATIMETALS.COM TO ACCESS THE CURRENT ATI FRP
QUALITY CERTIFICATIONS.

THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS:
1. - MATERIAL MELTED, ROLLED AND TESTED IN THE UNITED STATES.
2. - FOREIGN MELT; ROLLED AND TESTED IN THE UNITED STATES.

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12/01/17 13:08:23

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WARNING: Safety Data Sheets for this product are available on our website, www.atimetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specifications as set forth in ATI Flat Rolled Products' Order Acknowledgement.
N. J. DeLauri
N. J. DeLauri
Sr. Manager Quality, Corporate Quality Assurance



Unified Performance Metals

Customer Name: TW Metals - NY
Customer PO: D12018302
UPM Sales Order: 660324
Date: 23/01/2018
Description/Form: STAINLESS 304L - SHEET
Heat Number: 853390 Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N:
Packing List Number: 54100-1
Quantity: 66 lb. 1 pc.

Paul Isaacs
Paul Isaacs
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 6163-8-417

LAST QSD NO & DATE	CUST. CODE	FINISHING LOCATION	SHIPPER NO	PRODUCT CODE	WILL ORDER NUMBER	DATE SHIPPED
IN-28463-P05	11/03/17 110977	VANDERGRIFF, PA	550582	13020102060000	30-117-080	12/01/17
FORMS DISTRIBUTION	MG BILL	REPEAT ORDER	DO RATE	WATL	SHIPPING LOCATION	INVOICE
3 3 1	L84074	82037-4 26		1124 VANDERGRIFF	PA	653652
SOLD TO		PRIME SEC.	SHIP TO			
UNITED PERFORMANCE METALS INC		DSO DSO	UNITED PERFORMANCE METALS			
3475 SYMMES ROAD		10	3475 SYMMES ROAD			
HAMILTON OH 45015			HAMILTON OH 45015			

GRADE CARRIER - UNIVERSAL AM-CAN, LTD.
ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

TI FLAT ROLLED PRODUCTS HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING, UT NOT LIMITED TO, BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT R GUARANTY THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER.

N 10204:2005 3.1 CERTIFICATE.

ESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

N = ATI-FLAT ROLLED PRODUCTS; 100 RIVER ROAD; BRACKENRIDGE, PA 15014
C = ATI-FLAT ROLLED PRODUCTS; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065

<<<<<<< FOR ACCESS TO ONLINE CERTIFICATES OF TEST >>>>>>>
<<<<<<< REGISTER AT MYATI.ATIMETALS.COM >>>>>>>

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12/01/17 13:08:23

CONSIGNEE Please Note: This consignment was turned over to carrier in first class condition, being properly loaded, at which time our responsibility for loss or damage to equipment ceased. For your protection please examine shipment as a carrier. If any shortage or damage is discovered, issue a bill description made by transportation agent immediately upon signing.

WARNING
Safety Data Sheets for this product are available on our website, www.ATIMetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

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N. S. Detwiler
Nathan Detwiler - Sr. Manager Quality, Corporate Quality Assurance





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041432

Supplier: GF1001-VC
ABB Installation Products Ltd.
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO041432
PO Date: 10/24/18
Due Date: 1/31/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185197	D3628-3P			Cupped Washer : Various STC's As Per Dwg D3628 Rev. C	Firmed	-	1/31/19	250 pcs	0 pcs	250 pcs	\$2.67/pcs	\$667.50
2	185198	D3602-1P			Angle : Various STC's As Per Dwg D3602 Rev. B	Firmed	-	1/31/19	25 pcs	0 pcs	25 pcs	\$70.00/pcs	\$1,750.00
3	185200	D3628-1P			Cupped Washer : Various STC's As Per Dwg D3628 Rev. C	Firmed	-	1/31/19	250 pcs	0 pcs	250 pcs	2.72	\$604.00
4	185201	D3484-041P			Tail Light Fairing : Various STC's As Per Dwg D3484 Rev.F	Firmed	-	1/31/19	10 pcs	0 pcs	10 pcs	356.00	\$5,863.00
5	185202	D3484-042P			Tail Light Fairing : Various STC's As Per Dwg D3484 Rev. F	Firmed	-	1/31/19	10 pcs	0 pcs	10 pcs	\$356.00/pcs	\$3,560.00
6	185203	D4735-1P			Scuff Plate : Various STC's	Firmed	-	1/31/19	10 pcs	0 pcs	10 pcs	126.00	\$1,005.10
Grand Total:												\$13,449.60	